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IN THE SPECIFICATION

[20] The attachment members 20 extend outwardly from a bottom surface 30 ~~on the base bottom~~-housing portion 14. The attachment members 20 are orientated transversely ~~to the~~ bottom surface 30 and are preferably perpendicular to the bottom surface 30. This provides for easy installation by applying a single vertical force to push the attachment members 20 ~~into the~~ vehicle structure 16.

[27] The lower mold 44 includes a groove 64 or other similar formation that ~~forms the~~ pad portion 46. As shown in Figure 6, a continuous unbroken surface extends from the bottom surface 30 of the base housing portion component-14 to the pad portion 46, to the cylindrical body portion 22, and finally to the flange 28.

[29] The method for forming the attachment members 20 and base housing portion 14 as a single piece includes the following steps. The upper mold 42 is positioned relative to the lower mold 44 by inserting the male member 50 into the female member 58. The upper mold 42 and male member 50 are held at a predetermined distance apart from the lower mold 44 and female member 58 to define a gap 68 that defines the shape of the base housing portion component-14. The material is injected into the gap 68 by means well known in the art to integrally form the attachment member 20 and base housing portion component-14 as a single piece. The distal end surface 54 is positioned apart from the bottom face 60 by a first predetermined distance, and male sidewall 56 is held apart from the female walled portion 62 by

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a second predetermined distance. The flanges 28 are formed between the distal end surface 54 and bottom face 60 to a predetermined thickness defined by the first predetermined distance and the cylindrical body portion 22 is formed between the female wall 62 and male 56 sidewall portions.